

Driveshaft Universal Joint

Special Tool(s) / General Equipment

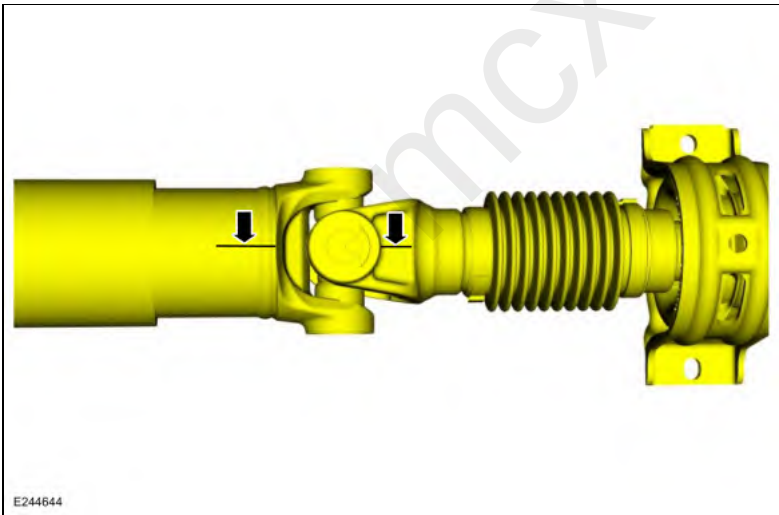
	205-086 (T74P-4635-C) Installer/Remover, C-Frame and Screw
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Materials

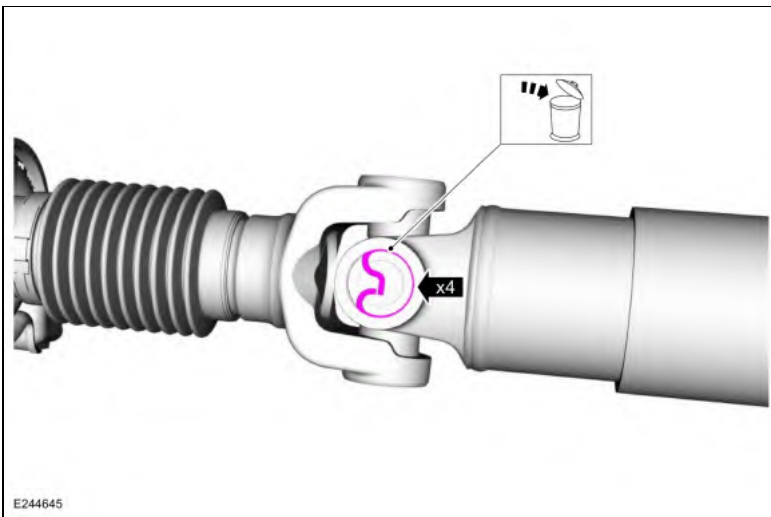
Name	Specification
Motorcraft® Premium Long-Life Grease XG-1-E1	ESA-M1C75-B

DISASSEMBLY

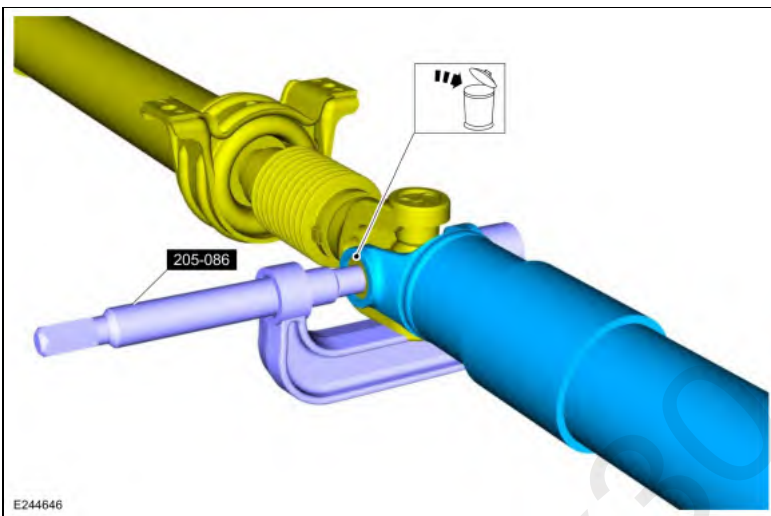
- NOTICE:** If the driveshaft is dropped, the driveshaft must be replaced.
- NOTICE:** If a bearing cup is dropped, a new u-joint must be installed.
- NOTICE:** Do not over articulate the driveshaft joints which can damage the driveshaft's balance.
- NOTICE:** Support the driveshaft so the front coupling shaft and the rear driveshaft are parallel to each other.
- NOTICE:** Support the driveshaft to prevent the center slip mechanism from pulling out of the slip boot.
- NOTICE:** Do not, under any circumstance, clamp the driveshaft assembly in the jaws of a vise or similar holding fixture. Denting or localized fracturing may result, causing driveshaft failure during vehicle operation.
- NOTE:** This procedure is intended to be used for all u-joints with snap ring retainers.
1. Remove the driveshaft.
Refer to: Rear Driveshaft (205-01 Driveshaft, Removal and Installation).
 2. **NOTE:** If the components are not marked and therefore installed incorrectly, driveshaft imbalance can occur.
NOTE: Center u-joint shown, others similar.
Index-mark the driveshaft for reassembly.



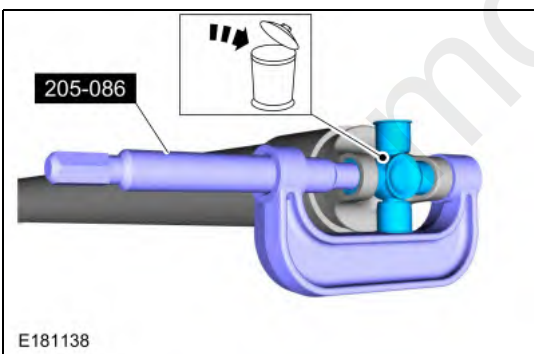
3. Remove and discard the snap rings.



4. Using the special tool, press the u-joint bearing cups out of the driveshaft yoke. Remove the driveshaft yoke and remove and discard the u-joint cups.
Use Special Service Tool: 205-086 (T74P-4635-C) Installer/Remover, C-Frame and Screw.



5. Using the special tool, press the u-joint bearing cups out of the driveshaft yoke and remove and discard the u-joint.
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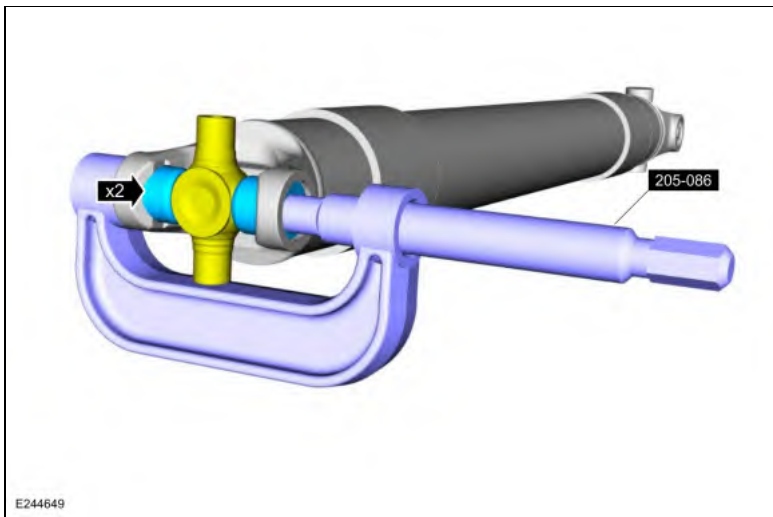
6. **NOTE:** *Inspect the bearing cup bores and retaining ring grooves. Remove any rust or other surface irregularities.*
Clean and inspect the u-joint bearing cup bores.



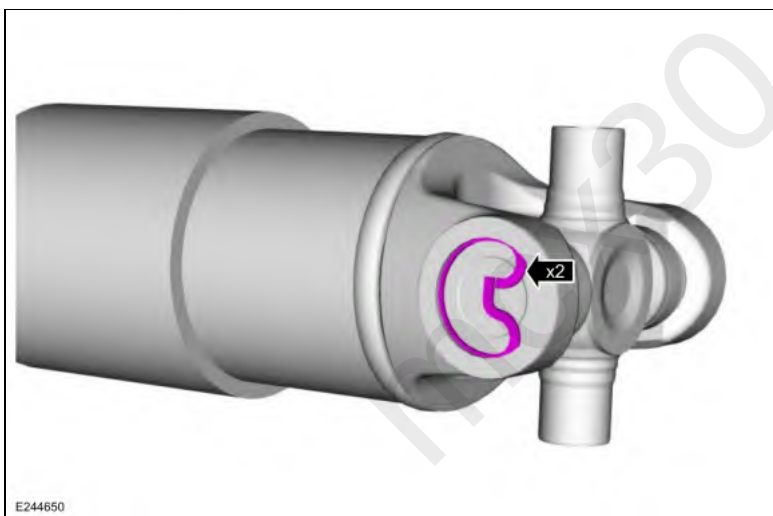
1. Lube the u-joint bearing cup bores.
Material: Motorcraft® Premium Long-Life Grease / XG-1-E1 (ESA-M1C75-B)



- Using the special tool, install the new u-joint spider and bearing cups into the driveshaft yoke.
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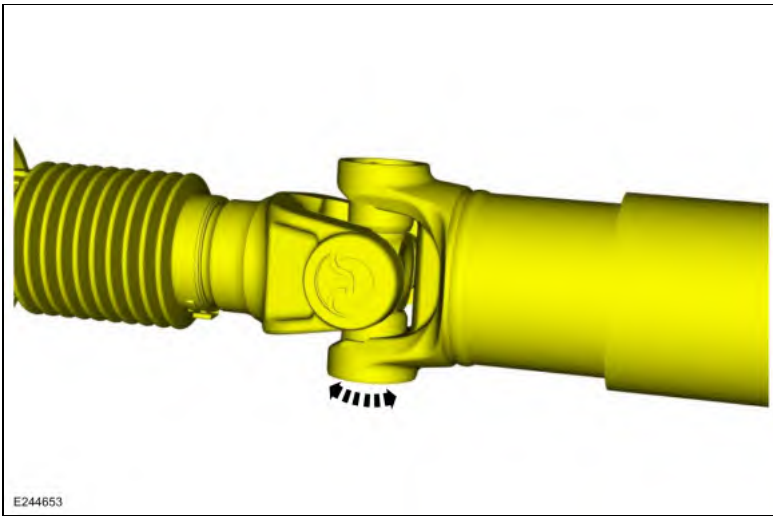


3. Install the new bearing cup snap rings into the driveshaft yoke grooves.



4. **NOTE:** Driveshaft single carbon flange yoke u-joint shown, others similar.

Using the special tool, install the new bearing cups on the opposite side of the driveshaft slip yoke.
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7. Install the driveshaft.
Refer to: Rear Driveshaft (205-01 Driveshaft, Removal and Installation).